

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4927-041	WEB ASSEMBLY
1	1	D4768-1	WEB
2	1	D4926-1	DOUBLER
3	1	D4926-2	DOUBLER
4	82	MS20470AD4-9	RIVET, SOLID, PAN HEAD

PA2

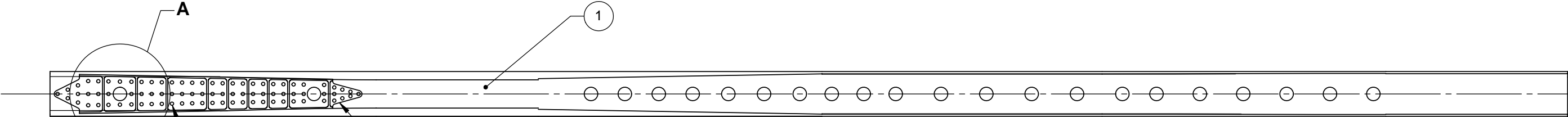
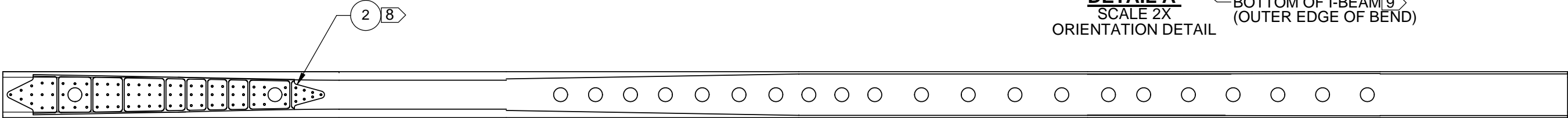
9 TOP OF I-BEAM
(INNER EDGE OF BEND)

0.916
(REF)

0.793
(REF)

DETAIL A
SCALE 2X
ORIENTATION DETAIL

BOTTOM OF I-BEAM 9
(OUTER EDGE OF BEND)



INSTALL MS20470AD4-9
RIVETS 82 PL

D4927-041 WEB ASSEMBLY

**PRELIMINARY PA2
(14.01.14) A.P.**

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 14.99 lbs
- 8) SEAL FAYING SURFACES WITH PROSEAL 890 B-1/2 OR B-2 (PRC)
- 9) IDENTIFY THE TOP AND BOTTOM ORIENTATION OF THE D4768-1 WEB USING A BLACK PERMANENT INK MARKER.

PA2

PA2	NEW D4926-1, ADDED D4962-2, ADDED DETAIL A & NOTE 9	AP	14.01.14
PA1	INCREASED OVERALL LENGTH, ADDED TOOLING NOTES	AP	13.09.10
A	NEW ISSUE	AP	13.08.08
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO.	REV. PA2
MFG. APPR.		D4927	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		WEB ASSEMBLY	NTS
DATE	14.01.14	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	